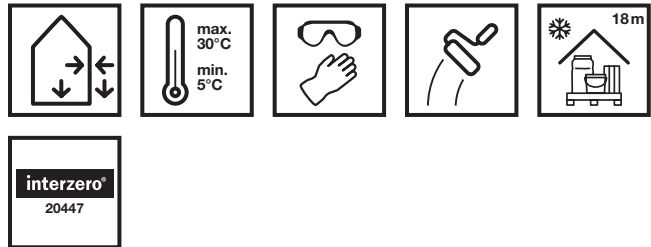


DAKORIT® HG

Adhesion promoter for SMP-based liquid plastics



These pictograms apply to the **basic product**.
Deviations are possible depending on the area of application and processing.

PRODUCT INFORMATION

Description

DAKORIT® HG is a ready-to-use adhesion promoter for pre-treating substrates prior to coating with IMBERAL® DAB LF (SMP-based liquid plastic). The primer activates the surface, improves adhesion to the substrate, and ensures intercoat adhesion, particularly when the permissible recoating intervals between coating layers are exceeded.

Application

- For the pretreatment of substrates prior to coating with IMBERAL® DAB LF

Operational area

- Substrate preparation for detailed and large-area waterproofing

Properties

- bond-active
- adhesion-promoting
- fast-drying
- ready for use
- easy to process
- lightfast
- biodegradable
- made from renewable raw materials

Technical Data

Available container sizes	1 l/plastic bottle
Processing temperature	+5°C to +30°C
Density	ca. 0,95 kg/l
Color tone/color tones	transparent
Reworking	after approx. 20 minutes ¹⁾
Storage	frost-free, 18 months
Consumption	approx. 30 – 50 ml/m ² on non-absorbent substrates approx. 100 – 200 ml/m ² on absorbent mineral substrates
¹⁾ At +20 °C and 60 % relative humidity	

SUBSTRATE

Suitable substrates

- Concrete, masonry, plaster
- Fiber cement panels
- Granite
- PVC window components, bitumen (PMBC)
- Wood, covered with roofing membrane
- IMBERAL DAB LF 10S, IMBERAL DAB 30P

Properties/tests

- The substrate must be stable, surface-dry and free of dirt, dust, cleaning agent residues or other separating substances.
- There is a risk of condensation forming on the substrate surface in the event of significant temperature changes in conjunction with increased humidity. The substrate must be completely dry before starting the coating work. Otherwise, coating damp surfaces may result in peeling or irritation of the material surface.

Preparation

- Clean the substrates and, if necessary, roughen them mechanically to ensure they are sound. Remove dust and loose particles.

AREAS OF APPLICATION AND PROCESSING

Applying

- The product is ready to use.
- Follow the recommended application rates.
- Apply a thin, even coat using a lint-free cloth; for large surfaces, a roller may be used. Wipe off any excess immediately.

Drying / Follow-up work

- After about 20 minutes, or 6 hours at the latest, the surface can be recoated with IMBERAL DAB LF 10S. Waiting times depend on temperature and humidity.

NOTES

Cleaning

- Clean all tools and equipment with water immediately after use.

System products

- IMBERAL® DAB LF 10S



■ To be observed

- Maintain a processing temperature of +5 °C to +30 °C.
- The substrate to be coated must be surface dry.
- The application distances for multi-layer coatings must be observed.
- Comply with consumption specifications.
- The relative humidity must not exceed 80%. The substrate temperature must be at least 3 °C above the dew point temperature.

■ Ingredients

- Adhesion promoters
- additives

■ Occupational safety / Recommendation

- Further information on safety during transportation, storage and handling can be found in the current safety data sheets.

■ Disposal

- The following applies to all systems: Only return empty containers to recycling partner Interseroh. Material scraps may be disposed of in accordance with EAK code HP8 (corrosive).

■ Producer

Sievert Baustoffe SE & Co. KG

Mühlenschweg 6, 49090 Osnabrück
Tel. +49 2363 5663-0, Fax +49 2363 5663-90
hahne-bautenschutz.de, info-hahne@sievert.de

The statements are made based on extensive tests and practical experiences. They cannot be applied to every application case. Therefore, we recommend carrying out application trials if necessary. Subject to technical changes in the course of further development. Furthermore, our General Terms and Conditions of Business apply.